

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

mpp

Date: 08.11.06	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 08- 556
Product No.: D206-642		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: Skidtubes		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Revision to TC stc to switch from an MMS to an ICA for skidtube installations.

Documents Affected:
Release TC STC SH98-4 Issue 2

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		08.11.06 <i>[Signature]</i>
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.11.06 <i>[Signature]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		08.11.06 <i>[Signature]</i>
14	Update QSI 021 and/or STC Approval List	Y	KJ		08.11.06 <i>[Signature]</i>
15	Update Parts / STC Database	Y	KJ		08.11.06 <i>[Signature]</i>
16	Update / Verify ARC Database	Y	KJ		08.11.06 <i>[Signature]</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		08.11.06 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action:
D206-642-111/-112 (2 IN STOCK, 0 IN PROD), D26-642-141 (2 IN STOCK, 1 IN PROD, B41044), D206-642-211 (7 IN STOCK, 3 IN PROD, B42755, 42756, 43205)
D206-642-212 (7 IN STOCK, 3 IN PROD, B42757, 42758, 43208), D206-642-213 (4 IN STOCK, 2 IN PROD, B43106, 43107), D206-642-214 (5 IN STOCK, 0 IN PROD)
D206-642-241 (4 IN STOCK), D206-642-311/-312 (5 IN STOCK, 0 IN PROD), D206-642-341 (3 IN STOCK, 0 IN PROD), D206-642-411 (9 IN STOCK, 0 IN PROD),
D206-642-411BL (0 IN STOCK, 2 IN PROD, B42579, 42580), D206-642-412 (10 IN STOCK, 0 IN PROD), D206-642-412BL (0 IN STOCK, 2 IN PROD, B42581, 42582)
D206-642-441 (6 IN STOCK), D26-642-511 (8 IN STOCK, 0 IN PROD), D206-642-512 (6 IN STOCK, 1 IN PROD, B36993),
D206-642-513 (0 IN STOCK, 2 IN PROD, B42291, 42292), D206-642-514 (1 IN STOCK, 2 IN PROD, B42293, 42294), D206-642-541 (1 IN STOCK, 0 IN PROD)
D206-642-611 (8 IN STOCK, 1 IN PROD, B36952), D206-642-612 (11 IN STOCK, 0 IN PROD), D206-642-641 (1 IN STOCK, 1 IN PROD, B37829)

Can not find 4 NO work started
See Attached Sheet for Batches
JUD 08.11.07
sent offshore paperwork 08.11.10

ECN Verified & Complete:

Date:

D206-642 - JD 08.11.07

Main

-111 = 39756-40424

-112 = 10819, 25504

-141 = 18013, 9575

-211 = 37067, 39757, 41544, 41545, 41949, 41950, 42010, 43205

-212 = 38723, 40510, 40511, 41546, 41547, 41951, 41952, 43208

-213 = 20497, 32982, 37321, 42340

-214 = 29084, 32984, 37322, 37323, 42341

-241 = 25097, 26404, 33211, 33342

-311 = 35420, 35424, 36132, 36133, 36135

-312 = 18649, 35040, 35425, 35426, 39510

-341 = 24651, 24764, 36550

-411 = 40232, 41102, 41103, 41320, 43132

-412 = 40324, 40235, 41105, 41106, 41318, 41319

-441 = 24739, 30265, 30266, 30440, 31066, 35469

-511 = 34582, 40236, 40237, 42164, 42165

-512 = 40239, 42166, 42168

-513 = 42291, 42292

-514 = 42276, 42293, 42294

-541 = 34772

-611 = 36159, 36175, 36954, 36955, 36956

-612 = 32453, 32454, 36160, 36177, 36959, 36960, 36961, 36962 A

-641 = 32451A

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-411 = 34556, 34560, 38277, 38278

-412 = 34060, 34562, 34564, 39120

off 501

-511 = 34959, 35918, 36987

-512 = 34584, 36997, 40328

-611 = 35179, 36176, 36951

-612 = 35180, 36178, 36952

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ECW 08-556

D 206-642-411

B ~~34556~~, ~~34560~~, ~~38727~~,
38728

D 206-642-412

B ~~34060~~, ~~34562~~, ~~34564~~,
39120.

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Metcor Inc.

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State-of-the-art Heat Treating

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ECN 08-556

D 200-642-411

34556, 34560, 38777, 38778

-412

34060, 34562, 34564, 39120

ECN 08-527

D 20-638-011

30798, 38141

D 120-639-011

39554 (x2)

ECN 09-526

D 350-567-025

37893 (x2), 39894 (x2)

D 350-567-111

40286 (x1)

ECN 08-517

D 205-634-011

38585, 38636, 38637, 39514,

39517, 39753, 39987, 40142,

40143, 40146

Handwritten: JUD 19.02.20

(450) 473-1884

pour cueillette / for pick-up

E-Mail: sales@metcor.biz

Web: www.metcor.biz

Fax production: (450) 491-6454

Fax ventes/sales: (450) 491-5498

JD 08.11.07

D 206-642-

Hand

-111 = 39756-40424

-112 = 1319 25504

-141 = 18013 9575

-211 = 37067 39757, 41544, 41545, 41949, 41950, 42010, 43205

-212 = 38723 40510, 40511, 41546, 41547, 41951, 41952, 43208

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-541 = 34772

-611 = 36159, 36175, 36954, 36955, 36956

-612 = 32453, 32454, 36160, 36177, 36959, 36960, 36961, 36962, 36963

-641 = 32451A

Hand

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412 = 34060, 34562, 34564, 39120

Off 501

-511 = 34959, 3598, 36987

-512 = 34584, 36997, 40328

-611 = 35179, 36176, 36951

-612 = 35180, 36178, 36952

Handwritten notes and signatures at the bottom right.

DART AEROSPACE

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

Transfer Slip

Date Aug 19, 2008	Page 4
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Transfer Number TRF0000060

Transfer To:

Hong Kong -Avion
Avion Logistics Ltd.
Tsuen Wan, N.T, Hong Kong, SAR

HONGK
Transfer From:

Main Finished Goods Location
Dart Aerospace Ltd
Hawksbury, Ontario K6A 1K7

MAIN

Reference	Description	Required By
hong kong warehouse		Aug 19, 2008

Item Number	Description	Quantity Transferred
D206-642-412	Skidtube RH B/N: 34060 Chg: CHG004 Qty: 1.00 B/N: 34562 Chg: CHG004 Qty: 1.00 B/N: 34564 Chg: CHG004 Qty: 1.00 B/N: 39120 Chg: CHG004 Qty: 1.00	4.00
D206-642-411	Skidtube LH B/N: 34556 Chg: CHG004 Qty: 1.00 B/N: 34560 Chg: CHG004 Qty: 1.00 B/N: 38777 Chg: CHG004 Qty: 1.00 B/N: 38778 Chg: CHG004 Qty: 1.00	4.00
D206-558-041	Single Cargo Mirror Assembly B/N: 40748 Chg: CHG007 Qty: 2.00	2.00
D206549013	Console Assembly B/N: 35537 Chg: CHG002 Qty: 1.00 B/N: 36075 Chg: CHG002 Qty: 1.00	2.00
D206-508-011	Antenna Mount B/N: 30339 Chg: CHG001 Qty: 2.00	2.00
D206-507-011	Shroud Module B/N: 38069 Chg: CHG003 Qty: 1.00 B/N: 39203 Chg: CHG003 Qty: 1.00	2.00
D205-563-041	Cargo Mirror Assembly B/N: 36467 Chg: CHG003 Qty: 2.00	2.00
D204-635-011	Skidtube B/N: 29957 Chg: CHG004 Qty: 1.00 B/N: 29959 Chg: CHG004 Qty: 1.00	2.00
D130-700-011	Bearpaw B/N: 38142 Chg: CHG001 Qty: 2.00	2.00
D120-639-011	Tungsten Carbide Wearplate B/N: 39554 Chg: CHG002 Qty: 2.00	2.00
D120-638-011	Bearpaw B/N: 30798 Chg: CHG002 Qty: 1.00 B/N: 38141 Chg: CHG002 Qty: 1.00	2.00

Comments:
Continued on next page...

DART AEROSPACE

berdeen Street
Hawkesbury, Ontario K6A 1K7

Transfer Slip

Date Aug 19, 2008	Page 1
Transfer Number TRF0000060	

Transfer To:

Hong Kong -Avion
Avion Logistics Ltd.
Tsuen Wan, N.T, Hong Kong, SAR

HONGK

Transfer From:

Main Finished Goods Location
Dart Aerospace Ltd
Hawkesbury, Ontario K6A 1K7

MAIN

Reference	Description	Required By
hong kong warehouse		Aug 19, 2008

Item Number	Description	Quantity Transferred
D407-667-205	Crosstube Aft B/N: 41197 Chg: CHG006 Qty: 1.00	1.00
D407-667-105	Crosstube Fwd B/N: 38989 Chg: CHG002 Qty: 1.00	1.00
5-634-011	Skidtube B/N: 38585 Chg: CHG005 Qty: 1.00 B/N: 38636 Chg: CHG005 Qty: 1.00 B/N: 38637 Chg: CHG005 Qty: 1.00 B/N: 39514 Chg: CHG005 Qty: 1.00 B/N: 39517 Chg: CHG005 Qty: 1.00 B/N: 39753 Chg: CHG005 Qty: 1.00 B/N: 39987 Chg: CHG005 Qty: 1.00 B/N: 40142 Chg: CHG005 Qty: 1.00 B/N: 40143 Chg: CHG005 Qty: 1.00 B/N: 40146 Chg: CHG005 Qty: 1.00	10.00
D350-578-011	Bearpaw B/N: 37246 Chg: CHG005 Qty: 1.00 B/N: 37793 Chg: CHG005 Qty: 5.00	6.00
D350-588-011	Aft Door Fwd Hinge Modification B/N: 39760 Chg: CHG002 Qty: 5.00	5.00
D206-718-011	Fuel Scupper B/N: 24076 Chg: Qty: 2.00 B/N: 36917 Chg: CHG001 Qty: 3.00	5.00
D412-760-011	Cabin Floor Protector B/N: 38608 Chg: CHG001 Qty: 1.00 B/N: 40629 Chg: CHG001 Qty: 3.00	4.00
D350-748-201	Crosstube Installation, High Aft B/N: 35734 Chg: Qty: 1.00 B/N: 35735 Chg: CHG001 Qty: 1.00 B/N: 35736 Chg: CHG001 Qty: 1.00	3.00

Comments:

Continued on next page...

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1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

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Hong Kong -Avion
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